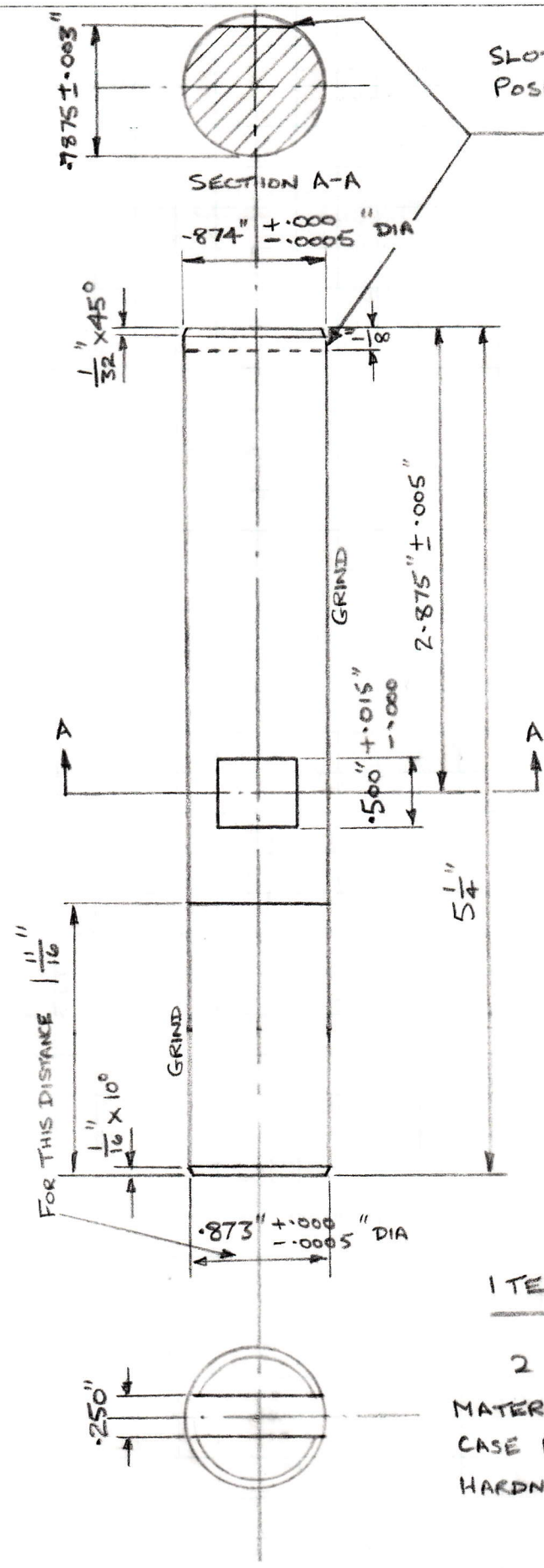


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SLOT MUST BE IN CORRECT POSITION RELATIVE TO FLAT AS SHOWN

SECTION A-A

.874" $\begin{matrix} +.000 \\ -.0005 \end{matrix}$ " DIA

$\frac{1}{32}$ " x 45°

GRIND

2.875" $\pm .005$ "

.500" $\begin{matrix} +.015 \\ -.000 \end{matrix}$ "

$\frac{1}{4}$ "

FOR THIS DISTANCE $\frac{1}{16}$ "

GRIND

.873" $\begin{matrix} +.000 \\ -.0005 \end{matrix}$ " DIA

ITEM ① - SWIVEL PIN

2 OFF PER SET.
MATERIAL - EN 34 (2% NI-MO)
CASE HARDEN $\frac{1}{32}$ " DEEP.
HARDNESS - ROCKWELL C60.

No.	SVW / 004	MADE BY	DATE	31/3/68				RH4.		
DAVY-ASHMORE					DAVY AND UNITED ENGINEERING COMPANY LIMITED			CALCULATION No.	SHEET No.	OF
					SHEFFIELD AND GLASGOW			1	2	

ADMEL 3641